#### Description

The ED series safety limit switches conform to EN 50047 and have been developed to provide a range of options including plastic cases in various sizes, a choice of snap acting, slow break/make with 2 contact configurations and a choice of actuator heads. The ED series offers the option of rotating the head in 90° increments before installation to allow ease of mounting.

Highly limit switches can be used in other applications other than guard doors, for example on moving machine beds, crane arms, lifts, elevators, etc.

Operation of these limit switches is achieved by the sliding action of the guard or other moving object deflecting the plunger or lever. For safety applications it is important that upon actuation, the guard or other moving objects should not pass completely over the switch and allow the plunger or lever to return to its original position.

#### **Features**

- Conforms to EN (TUV) standards corresponding to the CE marking
- Positive opening operation of NC (Normally Closed) contacts conforming to IEC /EN 60947-5-1
- Double insulation makes ground terminal unnecessary (Bears marking)
- Wide standard operating temperature range: -25°C to 80°C
- Full range of actuator heads and levers suitable for safety applications
- Sealing up to IP 67
- Wide switch variations, (Snap action and slow action basic switches)
- · International conduit sizes



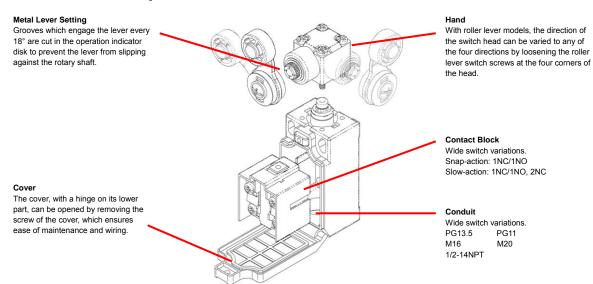




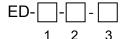
## **Specifications**

Standards	EN60947-5-1, UL508,EN50047, EN1088	
Approvals	cULus, TUV and CE marked for all applicable directives	
Positive Opening Operation	NC Contact	
Utilization Category	AC15 A600	
Min Current	5V, 5mA, DC	
Thermal Current (Ith)	10A	
Rated Insulation Voltage	600V AC	
Rated Impulse withstand Volt	2500V AC	
Insulation Resistance	100M $\Omega$ min. (DC 500V)	
Contact Resistance	25m $Ω$ max. (Initial)	
Max Switching Speed	250mm/s	
Max Switching Frequency	6000 operation per hour	
Enclosure Material	UL approved glass-filled polybutylene terephthalate	
Roller Material	Various polymers	
Enclosure Protection	IP 67	
Operating Temperature	Min -25°C (-18°F) Max 80°C (+176°F)	
Pollution Degree	3	
Protection Against Electric Shock	Class II (Double Insulation)	
Mech. Life Expectancy	1 x 10 <sup>7</sup> Cycle min	
Electrically Life Expectancy	150,000 Cycle min	
Vibration	IEC 68-2-6, 10-55Hz±1 Hz, Excursion: 0.35mm, 1 octave/min	
Conduit Entry	Various (see Product Selection table)	
Fixing	2 x M4	

#### **Structure Description**



#### **Product Selection**



# 1. THREAD DIMENSION OF LEAD EXIT

0. 22/2 2/11			
1:PG13.5	(S)		
2:1/2NPT	(C)		
4: PG11	(O)		
5: M16	(C)		
6: M20	(O)		

#### 2. CONTACT TYPES

1:1NC/1NO SLOW ACTION (BBM)	(S)
2:2NC SLOW ACTION	(O)
3:1NC/1NO SNAP ACTION	(C)

# 7: Connector (C) \*(s):standard (o):option (c): customization

M12 Connector pin arrangement



#### 3. HEAD AND ACTUATOR

20: Roller arm type

21: Adjustable roller arm type (standard roller)

22: Adjustable roller arm type (Long arm type)

24: Thermoplastic end flexible rod type

241: Cat whisker type

242: Wobble stick type

25: Rod lever type

27: Adjustable roller arm type (big roller)

31: Push plunger type

32: Roller plunger type

62: Roller lever type

63: One-Way roller arm lever type

#### **Contact Block Form**

TYPE	CONTACT FORM	CONNECTOR PIN ARRANGEMENT	OPERATION DIAGRAMS Closed Open
ED-0-1-00	1NC/1NO(Slow action) (See Note 1)	① 12 12 24 ②	0 1.9mm 6.0mm 11-12 23-24 2.8mm
ED-0-2-00	2NC (Slow action) (See Note 2)	① Zb 3 11 12 12 21 22 ②	0 1.9mm 6.0mm 11-12 21-22
ED-0-3-00	1NC/1NO(Snap action) (See Note 1)	① ① 12 24 ② ④	0 1.8 6.0mm

Note: 1. Only NC contact 11-12 has an approved positive opening mechanism.

2. NC contacts 11-12 and 21-22 have an approved positive opening mechanism.

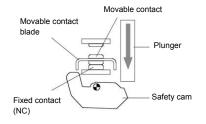
#### **Positive Opening Mechanism**

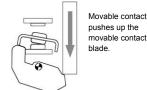
#### 1NC/1NO Contact (Snap action)

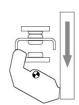
Conforms to EN60947-5-1 Positive Opening

If metal deposition between mating contacts occurs on the NC contact side, they can be pulled apart by the shearing force and tensile force generated when the safety cam or plunger engages the movable contact blade. When the safety cam or plunger is moved in the direction of the black arrow the Limit Switch releases.

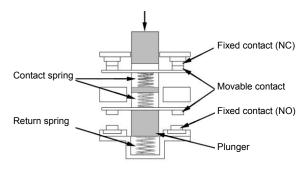
- 1. When metal deposition occurs.
- 2. When contacts are being pulled apart.
- When contacts are completely pulled apart.







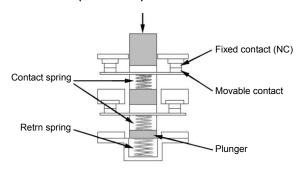
#### 1NC/1NO Contact (Slow action)



Only the NC contacts have a positive opening function.

When metal deposition occurs, the contacts are separated from each other by pushing in the plunger.

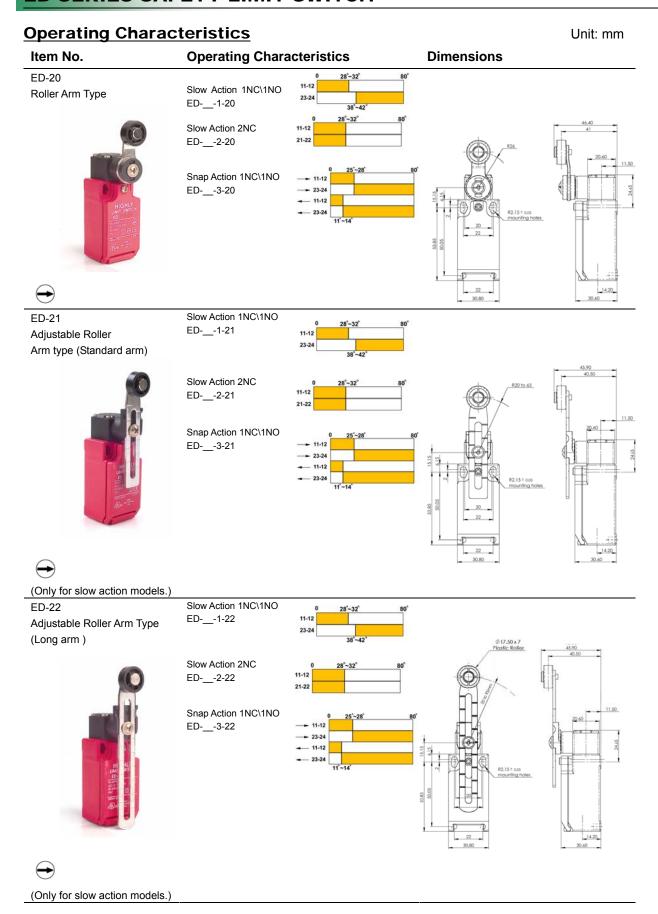
#### 2NC Contact (Slow action)



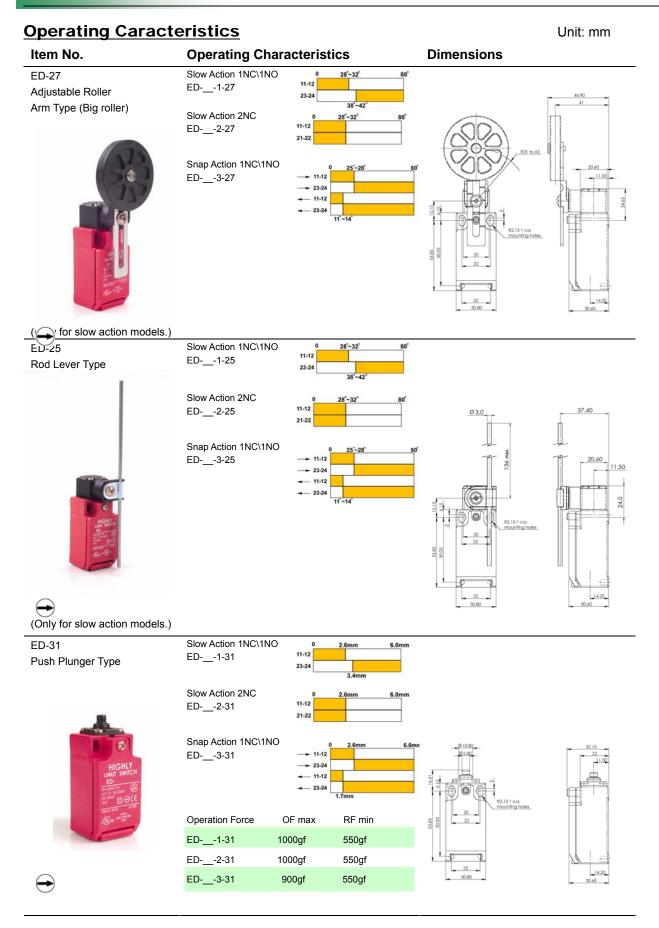
Both NC contacts incorporate a positive opening function.

When metal deposition occurs, the contacts are separated

from each other by pushing in the plunger the plunger.

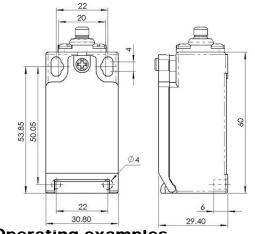


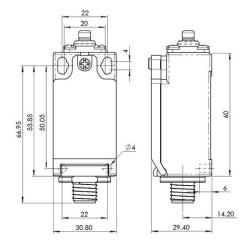
# **Operating Characteristics** Unit: mm Item No. **Operating Characteristics Dimensions** ED-24 Slow Action 2NC ED-\_\_-2-24 Thermoplastic End Flexible Rod Type Snap Action 1NC\1NO ED-\_\_-3-24 Slow Action 2NC ED-241 ED-\_\_-2-241 Cat Whisker Type Snap Action 1NC\1NO ED-\_\_-3-241 ED-242 Slow Action 2NC ED-\_\_-2-242 Wobble Stick Type 29.40 Snap Action 1NC\1NO ED-\_\_-3-242



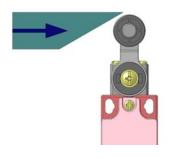
#### **Operating Caracteristics** Unit: mm Item No. **Operating Characteristics Dimensions** Slow Action 1NC\1NO ED-32 ED-\_\_-1-32 Roller Plunger Type Slow Action 2NC 11-12 ED-\_\_-2-32 Snap Action 1NC\1NO ED-\_\_-3-32 Operation Force OF max. RF min. ED-\_\_-1-32 1000gf 550gf 1000gf ED-\_\_-2-32 550gf 1000gf 550gf ED-\_\_-3-32 Slow Action 1NC\1NO ED-62 ED-\_\_-1-62 Roller Lever Type Slow Action 2NC ED-\_\_-2-62 Snap Action 1NC\1NO ED-\_\_-3-62 - 23-24 - 11-12 Operation Force OF max. RF min. ED- -1-62 650gf 300gf ED-\_\_-2-62 650gf 300gf ED-\_\_-3-62 650gf 300gf Slow Action 1NC\1NO ED-\_\_-1-63 One-Way Roller Arm Lever Type Slow Action 2NC ED-\_\_-2-63 Snap Action 1NC\1NO ED-\_\_-3-63 Operation Force OF max. RF min. ED-\_\_-1-63 650gf 300gf ED-\_\_-2-63 650gf 300gf ED-\_\_-3-63 650gf 300gf

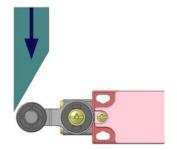
## <u>Dimensions</u>



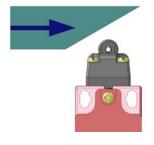


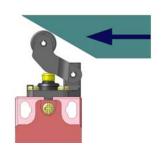
## **Operating examples**



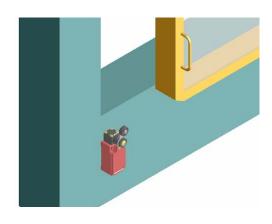


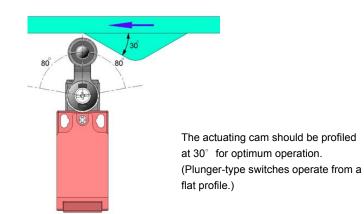






# **Typical Applications**





HIGHLY