## ED SERIES SAFETY LIMIT SWITCH

The ED series safety limit switches conform to EN 50047 and have been developed to provide a range of options including plastic cases in various sizes, a choice of snap acting, slow break/make with 2 contact configurations and a choice of actuator heads. The ED series offers the option of rotating the head in $90^{\circ}$ increments before installation to allow ease of mounting.
Highly limit switches can be used in other applications other than guard doors, for example on moving machine beds, crane arms, lifts, elevators, etc.
Operation of these limit switches is achieved by the sliding action of the guard or other moving object deflecting the plunger or lever. For safety applications it is important that upon actuation, the guard or other moving objects should not pass completely over the switch and allow the plunger or lever to return to its original position.

## Features

- Conforms to EN (TUV) standards corresponding to the CE marking
- Positive opening operation of NC (Normally Closed) contacts conforming to IEC /EN 60947-5-1
- Double insulation makes ground terminal unnecessary (Bearsmarking)
-Wide standard operating temperature range: $-25^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$
- Full range of actuator heads and levers suitable for safety applications
- Sealing up to IP 67
-Wide switch variations, (Snap action and slow action basic switches)
- International conduit sizes



## Specifications

| Standards | EN60947-5-1, UL508,EN50047, EN1088 |
| :---: | :---: |
| Approvals | cULus, TUV and CE marked for all applicable directives |
| Positive Opening Operation | NC Contact |
| Utilization Category | AC15 A600 |
| Min Current | 5V, 5mA, DC |
| Thermal Current (Ith) | 10A |
| Rated Insulation Voltage | 600 V AC |
| Rated Impulse withstand Volt | 2500 V AC |
| Insulation Resistance | $100 \mathrm{M} \Omega \mathrm{min}$. (DC 500V) |
| Contact Resistance | $25 \mathrm{~m} \Omega$ max. (Initial) |
| Max Switching Speed | $250 \mathrm{~mm} / \mathrm{s}$ |
| Max Switching Frequency | 6000 operation per hour |
| Enclosure Material | UL approved glass-filled polybutylene terephthalate |
| Roller Material | Various polymers |
| Enclosure Protection | IP 67 |
| Operating Temperature | Min $-25^{\circ} \mathrm{C}\left(-18^{\circ} \mathrm{F}\right) \mathrm{Max} 80^{\circ} \mathrm{C}\left(+176^{\circ} \mathrm{F}\right)$ |
| Pollution Degree | 3 |
| Protection Against Electric Shock | Class II (Double Insulation) |
| Mech. Life Expectancy | $1 \times 10^{7}$ Cycle min |
| Electrically Life Expectancy | 150,000 Cycle min |
| Vibration | IEC 68-2-6, $10-55 \mathrm{~Hz} \pm 1 \mathrm{~Hz}$, Excursion: 0.35 mm , 1 octave/min |
| Conduit Entry | Various (see Product Selection table) |
| Fixing | $2 \times \mathrm{M} 4$ |

## Structure Description



## Product Selection



| 1. THREAD DIMENSION OF LEAD EXIT |  | 2. CONTACT TYPES |  |
| :---: | :---: | :---: | :---: |
| 1:PG13.5 | (S) | 1:1NC/1NO SLOW ACTION (BBM) | (S) |
| 2:1/2NPT | (C) | 2:2NC SLOW ACTION | (O) |
| 4: PG11 | (0) | 3:1NC/1NO SNAP ACTION | (C) |
| 5: M16 | (C) |  |  |
| 6: M20 | (0) |  |  |
| 7: Connector | (C) |  |  |
| *(s):standard (o):option (c): customization |  |  |  |

## 3. HEAD AND ACTUATOR

20: Roller arm type
21: Adjustable roller arm type (standard roller)
22: Adjustable roller arm type (Long arm type)
24: Thermoplastic end flexible rod type
241: Cat whisker type
242: Wobble stick type
25: Rod lever type
27: Adjustable roller arm type (big roller)
31: Push plunger type
32: Roller plunger type
62: Roller lever type
63: One-Way roller arm lever type

M12 Connector pin arrangement


## Contact Block Form



Note: 1 . Only NC contact 11-12 has an approved positive opening mechanism.
2. NC contacts 11-12 and 21-22 have an approved positive opening mechanism.

## Positive Opening Mechanism

## 1NC/1NO Contact (Snap action)

Conforms to EN60947-5-1 Positive Opening
If metal deposition between mating contacts occurs on the NC contact side, they can be pulled apart by the shearing force and tensile force generated when the safety cam or plunger engages the movable contact blade. When the safety cam or plunger is moved in the direction of the black arrow the Limit Switch releases.

1. When metal deposition occurs.
2. When contacts are being pulled apart.
3. When contacts are completely pulled apart.


## 1NC/1NO Contact (Slow action)



Only the NC contacts have a positive opening function. When metal deposition occurs, the contacts are separated from each other by pushing in the plunger.

2NC Contact (Slow action)


Both NC contacts incorporate a positive opening function.
When metal deposition occurs, the contacts are separated from each other by pushing in the plunger the plunger.

## Operating Characteristics


(Only for slow action models.)
Item No.
ED-24
Thermoplastic End Flexible
Rod Type
Operating Characteristics
Dimensions
Slow Action 2NC
ED-__-2-24

Snap Action 1NCl1NO
ED-__-3-24


## Operating Caracteristics

(Only for slow action models.)


## Operating Caracteristics



## Dimensions



## Operating exampies



Typical Applications


The actuating cam should be profiled at $30^{\circ}$ for optimum operation.
(Plunger-type switches operate from a flat profile.)

